

**MRB SERIES** PLATE ROLLS

BETTER PARTS  BETTER PROFITS

USA  
**DURMA**



## STANDARD EQUIPMENT

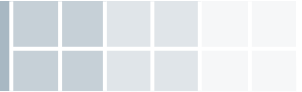
- Conical Bending
- Top & Bottom Rolls Gear Driven
- Motorized Back Roll
- Pendant Control
- SAE 1050 Steel Rolls
- Induction Hardened Rolls
- Stress Relieved Frame
- Material Support (8' & 10')
- Brake for Precise Control

## OPTIONAL EQUIPMENT

- Digital Readouts
- Remote Control
- Motorized Bottom Roll
- Ground Rolls
- Roll Extension for Profiles

## CAPACITIES

- Bend Length 5-10'
- Bend Thickness 10 ga. – 1/4"



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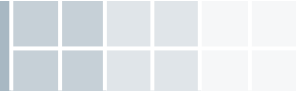
## OPTIONAL EQUIPMENT

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- Bend Length 5-10'
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## STANDARD EQUIPMENT

- Conical Bending
- Bottom & Back Rolls Man. Driven
- Top & Bottom Rolls Gear Driven Chain
- Portable Control
- SAE 1050 Steel Rolls
- Cast Iron Frame
- Grooves on Bottom & Back Roll

## OPTIONAL EQUIPMENT

- Hardened Rolls
- Ground Rolls

## CAPACITIES

- Bend Length 40" – 78"
- Bend Thickness .040 – 11 Ga.



MRB-S Series		1506	2005	2006	2007	2503	2504	2506	2508	3004	3006
Bending Length	in	60.2	79.9	79.9	79.9	99.6	99.6	99.6	99.6	119.3	119.3
Bending Capacity	in	0.25	0.20	0.25	0.28	0.12	0.16	0.25	0.32	0.16	0.25
Pre Bending	in	0.16	0.16	0.20	0.25	0.08	0.12	0.16	0.25	0.08	0.16
Top Roll Ø	in	5.9	6.3	6.7	7.5	5.9	6.7	7.5	8.7	7.1	8.7
Motor Power	hp	5.5	5.5	5.5	5.5	5.5	5.5	7.5	7.5	5.5	7.5
L x H x W	in	122 x 44 x 40	142 x 44 x 40	142 x 44 x 40	148 x 47 x 45	161 x 44 x 40	161 x 44 x 40	167 x 47 x 45	167 x 47 x 45	181 x 44 x 40	187 x 47 x 45
Weight	lbs	4630	5071	5291	7496T	5952	5952	8267	9766	9370	10847

MRB-E Series		1001	1002	1003	1202	1225	1203	1525	2015	2002
Bending Length	in	40.6	40.6	40.6	50.4	50.4	50.4	60.2	79.9	79.9
Bending Capacity	in	0.04	0.08	0.12	0.08	0.10	0.12	0.10	0.06	0.08
Pre Bending	in	0.03	0.05	0.08	0.05	0.06	0.08	0.06	0.03	0.04
Top Roll Ø	in	2.2	3	3.5	3	3.5	3.7	3.7	3.5	3.7
Motor Power	kw	1.0	1.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0
L x H x W	in	69 x 43 x 33	69 x 45 x 33	69 x 45 x 33	79 x 45 x 33	79 x 45 x 33	79 x 45 x 33	89 x 45 x 33	108 x 45 x 33	108 x 45 x 33
Weight	lbs	617	849	970	1003	1168	1224	1389	1499	1576

MRB Series		1004	1005	1204	1205	1206	1503	1504	1505	2004
Bending Length	in	40.6	40.6	50.4	50.4	50.4	60.2	50.4	50.4	50.4
Bending Capacity	in	0.16	0.2	0.16	0.2	0.25	0.12	0.2	0.2	0.2
Pre Bending	in	0.12	0.16	0.12	0.14	0.16	0.08	0.14	0.14	0.14
Top Roll Ø	in	4.3	5.1	4.7	5.1	5.5	4.3	5.1	5.1	5.1
Motor Power	kw	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0	3.0
L x H x W	in	75 x 44 x 37	75 x 44 x 37	85 x 44 x 37	85 x 44 x 37	85 x 44 x 37	94 x 44 x 37	85 x 44 x 37	85 x 44 x 37	85 x 44 x 37
Weight	lbs	2635	2811	2965	3053	3208	3060	3053	3053	3053

